



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.9710
Job Sheet 185546



Part No: 646.9710

Job Qty: 1 ea

DAS
21
9-89

Part Name: Body



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/18

Job Tracking No:

Due Date: 11/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 1-4 IPP REV:A NEW ISSUE 12/10/04 JFS VERIFY BY: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea	11/2/18	11/2/18	0.00	0.00	Start Up Machining-1		
110	CNC Vertical Machining	9 pcs	11/2/18	11/2/18	0.22	4.50	HAAS1-1		
120	QC	9 pcs	11/2/18	11/2/18	0.00	0.00	QC2 Machining-1		
130	QC	9 pcs	11/2/18	11/2/18	0.00	0.00	QC8 Machining-1		
140	Outsource	9 pcs	11/2/18	11/2/18			ATG001-VC	10	
150	Packaging	9 pcs	11/2/18	11/2/18	0.00	0.00	Packaging2		
155	QC	9 pcs	11/2/18	11/2/18	0.00	0.00	QC6		
160	SprayPaint	9 pcs	11/2/18	11/2/18	0.00	1.50	Spray Paint		
165	QC	9 pcs	11/2/18	11/2/18	0.00	0.00	QC14		
180	Packaging	9 pcs	11/2/18	11/2/18	0.00	0.00	Packaging3-1		
190	QC21-SA	9 Ea	11/2/18	11/2/18	0.00	0.00	QC21		

Part Op 90 - Cut Blank at 7.425"

Descriptions: 110 - 1-Machine per folio FB130

140 - Issue P/O to ATG Hard Black Anodize Color Black and Prime as per Dwg 646.9700

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.000X5.000	7075-T6 Sheet1" Thick Plate X 5" Wide	5.5890 ft (.621 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S1.000X5.000	6	20	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Body	0.130Inches ± 0.010	0.140 0.120		
2	Body	45.0Angle ± 0.5	45.5 44.5		
3	Body	1.500Inches ± 0.005	1.505 1.495		

M137968-183 → 1x
S066610 → 2x

5102372 → 2x

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____																							
Misidentified ☐	Past Due ☐																								

4	Body	0.352Inches + 0.005 - 0.000	0.357 0.352
5	Body	0.100Inches ± 0.010	0.110 0.090
6	Body	45.0Angle ± 0.5	45.5 44.5
7	Body	0.875Inches ± 0.005	0.880 0.870
8	Body	0.700Inches ± 0.005	0.705 0.695
9	Body	5.500Inches ± 0.005	5.505 5.495
10	Body	0.660Inches ± 0.005	0.665 0.655
11	Body	0.660Inches ± 0.005	0.665 0.655
12	Body	0.278Inches ± 0.002	0.280 0.276
13	Body	0.339Inches ± 0.002	0.341 0.337
14	Body	0.352Inches ± 0.002	0.354 0.350
15	Body	0.372Inches ± 0.002	0.374 0.370
16	Body	1.067Inches ± 0.002	1.069 1.065
17	Body	2.608Inches ± 0.002	2.610 2.606
18	Body	2.750Inches ± 0.002	2.752 2.748
19	Body	2.892Inches ± 0.002	2.894 2.890
20	Body	3.348Inches ± 0.002	3.350 3.346
21	Body	3.597Inches ± 0.002	3.599 3.595
22	Body	3.847Inches ± 0.002	3.849 3.845
23	Body	0.351Inches ± 0.002	0.353 0.349
24	Body	0.544Inches ± 0.002	0.546 0.542
25	Body	2.195Inches ± 0.002	2.197 2.193
26	Body	2.304Inches ± 0.002	2.306 2.302
27	Body	2.451Inches ± 0.002	2.453 2.449
28	Body	2.639Inches ± 0.002	2.641 2.637
29	Body	3.395Inches ± 0.002	3.397 3.393
30	Body	3.495Inches ± 0.002	3.497 3.493
31	Body	4.551Inches ± 0.002	4.553 4.549
32	Body	4.595Inches ± 0.002	4.597 4.593
33	Body	4.687Inches ± 0.002	4.689 4.685
34	Body	4.734Inches ± 0.002	4.736 4.732
35	Body	6.651Inches ± 0.002	6.653 6.649
36	Body	0.201Inches + 0.005 - 0.001	0.206 0.200

DQA: _____ Date: _____



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37	Body	0.177Inches + 0.005 - 0.001	0.182 0.176
38	Body	7.026Inches ± 0.005	7.031 7.021
39	Body	4.245Inches ± 0.005	4.250 4.240

Plex 10/30/18 8:22 AM Dart.lajeunesse.marie



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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S124258



Part: 646.9710

Job No: 185546

Serial No/Batch: S124258

Revision: E

Inspector:

Exp Date:

Instructions:

Date: 11/02/18

DQA: _____ Date: _____



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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041593**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041593
PO Date: 11/5/18
Due Date: 11/9/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185757	D5237-3	Bracket : Various STC's Issue P/O to ATG: ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 2 CLASS 2 Certification of Conformity is required	Firmed	-	11/9/18	8 pcs	0 pcs	8 pcs	\$13.50/pcs	\$108.00

Line Item Note ** NEED ASAP **

182752			Firmed	-		11/9/18	8 pcs	0 pcs	8 pcs	\$13.50/pcs	\$108.00
Sub Total:							16	0	16		\$216.00

Plex 11/7/18 9:57 AM dart.tsimiklis.chrisoula



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041593**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	172250	269T1338-11-13	Block -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	11/9/18	2 pcs	0 pcs	2 pcs	\$13.50/pcs	\$27.00
							2 X	NOV 08 2018			
3	185546	646.9710	Body Issue P/O to ATG : Hard Black Anodize Color Black and Prime as per Dwg 646.9700	Firmed	-	11/9/18	5 pcs	0 pcs	5 pcs	\$20.50/pcs	\$102.50
							5 X	NOV 08 2018			
4	172252	269T1338-11-15	Locator -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	11/9/18	2 pcs	0 pcs	2 pcs	\$13.50/pcs	\$27.00
							2 X	NOV 08 2018			
Grand Total:											\$372.50

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/7/18 9:57 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916445

Date: 07-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
16 each	Part: D5237-3 Bracket Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Job: 24035	Rev: F PO: PO041593 Line: 1-2	
5 ea	Part: 646.9710 Body Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - 2 mils) per drawing. Job: 24037	Rev: D PO: PO041593 Line: 4	DAS 68 9-89
2 each	Part: 269T1338-11-15 Locator Anodize per MIL-A-8625F, Type II, Class 2, Black, Water Sealant .0004-.0010" (.4 - 1 mils). Job: 24038	Rev: 4 PO: PO041593 Line: 5	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>07/11/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

